



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2529
Job Sheet 196828



Part No: D2529

Job Qty: 500 pcs

Part Name: Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/21/19

Job Tracking No:

Due Date: 6/28/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP: C 01.09.18 Added purchasing info CB IPP D 07.07.06 rev E dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs	6/28/19	6/28/19	0.00	0.00	Purchasing - 1		DP JUN 28 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	500 pcs	6/28/19	6/28/19	0.00	0.00	Packaging 2 - 1 - B4B		DP JUN 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S194881



Part: D2529

Job No: 196828

Serial No/Batch: S194881

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/28/19

						B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
120	QC 6	500 pcs	6/28/19	0.00	0.00	QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	
						QC 6 - 40	
130	Packaging 3-1 - Stock - B4B	500 pcs	6/28/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
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JUN 15 2019

					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC Stool
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	500 pcs	6/28/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	JUL 16 2019
					QC 21 - SA - 53	

Part Op **100** - (Purchasing) Issue P/O: 43822 Possible Supplier: Main Ind, P/N: PFS FW14S1
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release) Possible Supplier: Main Industrial, P/N: PFS FW14S1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PFS-FW14S1	Washer D2529	500 Ea (1 ea)	100-Purchasing	5194820

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PFS-FW14S1	500	0	0

Part Specifications

Specifications could not be found.

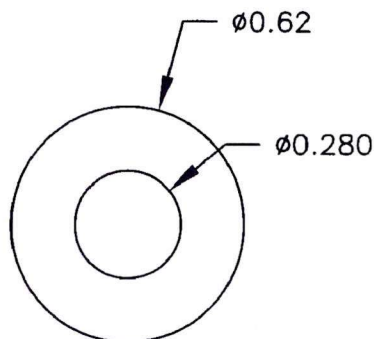
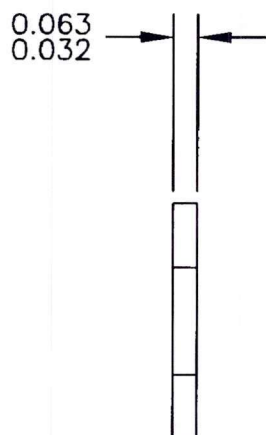
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DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>th</i>	APPROVED <i>th</i>	DRAWING NO. D2529	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE WASHER	SCALE 2:1

RELEASED
07.06.28 *th*

A	95.12.22	NEW ISSUE
B	96:08:28	ADD SS
C	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.
D	97.10.14	CHANGE THICKNESS (TSR A144)
E	07.04.17	UPDATE DRAWING NOTES

**D2529 WASHER**

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043822



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

Attention: Bourgon, Rachelle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043822

PO Date: 6/21/19

Due Date: 7/10/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
JUN 21 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		BA0414		Thrust Bearing, M14 OD	Firmed	-	7/10/19	4 Ea	0 Ea	4 Ea	\$4.62/Ea	\$18.48
2	196828	PFS-FW14S1		Washer D2529 : AS PER DWG D2529 REV. E	Firmed	-	7/10/19	500 Ea	0 Ea	500 Ea	\$0.041/Ea	\$20.50
3		SWA6A-1200	MB4520DU	Lower DU Bearing	Firmed	-	7/10/19	4 Ea	0 Ea	4 Ea	\$10.09/Ea	\$40.36
4		C10-9-2	6NBC914YZP	Latch Bearing	Firmed	-	7/10/19	4 Ea	0 Ea	4 Ea	\$101.43/Ea	\$405.72
5		C10-10-3	SF-2028-10	Actuator Bushing	Firmed	-	7/10/19	10 pcs	0 pcs	10 pcs	\$2.00/pcs	\$20.00
6	196829	6900ZZ		Bearing D3121-23	Firmed	-	7/10/19	50 pcs	0 pcs	50 pcs	\$1.62/pcs	\$81.00
Grand Total:											\$586.06	

CL



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PURCHASE ORDER

POHB043822



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE June 28, 2019
NUMBER 0000237547
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
HB043822	EB	28-Jun-19		0000237547	
F.O.B.	SHIP VIA		TERMS		
F.O.B. value	OUR TRUCK / LOCAL		NET 30 DAYS		
PART NUMBER DESCRIPTION		LOCATION	UOM	QUANTITY REQ. SHIPPED B.O.	
0-AXK0414 NBS THRSUT BEARING			EA	4	4
0-14FWSS 1/4 18-8 FLAT WASHER		26A6	EA	500	500
0-GMB045020WMU 45 x 50 x 20 DRY SLIDE BUSHING			EA	4	4
0-6NBC914YZP RBC AIRFRAME CONTROL NEEDLE ROLLER BEARING		6D5	EA	4	4
1-SF202810 5/8 X 7/8 X 5/8 OILITE FLANGED BUSHING		22B1	EA	10	10
0-69002ZKML KML BALL BEARING		6D6	EA	50	50

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